



## XCELTHERM® FF FLUSH FLUID

### SAFETY DATA SHEET

Issue Date: 1 May 2006

Revision Date: 8 October 2018

Revision Number: 5.0

## SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1 Product Identifier

Product Name: XCELTHERM® FF Flush Fluid

ISO 9001:2015 Certification Number: C2018-00035

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Heating and cooling fluid between -55°C to 345°C (-70°F to 650°F). Liquid or vapor phase to 343°C (650°F).

### 1.3 Details of the supplier of the safety data sheet

Headquarters and Manufacturing Facility  
Radco Industries, Inc.  
700 Kingsland Drive  
Batavia, IL 60510  
CAGE Code 6ZS16

Customer information number: 1-630-232-7966

### 1.4 Emergency Telephone Number

Advisory Office in case of poisoning: Chemtrec  
Chemtrec (North America): 1-800-424-9300

## SECTION 2. HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture:

Skin irritation Category 2

Classifications of mixture is in accordance with United Nations (UN) Globally Harmonized System of Classification and Labelling of Chemicals (GHS), sixth revised edition (2015), and United States Standard 29 CFR 1910 Occupational Safety and Health Standards.

See SECTION 16 for toxicity category definitions.

### 2.2 Label elements



Hazard pictograms: Exclamation

Signal word: Warning

#### Hazard statements

H319:	Causes serious eye irritation.
H335:	May cause respiratory irritation.



**Precaution statements**

P101:	If medical advice is needed, have product container or label at hand.
P202:	Do not handle until all safety precautions have been read and understood.
P270:	Do not eat, drink or smoke when using this product.
P273:	Avoid release to the environment.
P280:	Wear protective gloves/protective clothing/eye protection/face protection.
P301 + P331 + P315:	IF SWALLOWED: Do NOT induce vomiting. Rinse mouth. Get immediate medical advice/attention.
P303 + P353:	IF ON SKIN (or hair): Rinse skin with water/shower.
P304 + P340 + P342 + P315:	IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms, get immediate medical advice/attention.
P305 + P351 + P338 + P310:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
P306 + P363:	IF ON CLOTHING: Wash contaminated clothing before reuse.
P404:	Store in a closed container.
P501:	Dispose of contents/container to in accordance with local/regional/national/international regulation.

**2.3 Other hazards**

**PBT and vPvB**

This product is not PBT and vPvB based on components.

**NFPA Hazard ID**

Health: 1  
Flammability: 1  
Reactivity: 0

**HMIS Hazard ID**

Health: 1  
Flammability: 1  
Reactivity: 0

---

**SECTION 3. Composition/information on ingredients**

**3.1 Substances**

Alkylated aromatic

Index number: Not available  
CAS number: Trade secret  
EC number: Trade secret  
REACH number: Not available  
Synonyms: --

Substituted aromatic

Index number: Not available  
CAS number: Trade secret  
EC number: Trade secret  
REACH number: Not available  
Synonyms: --

**3.2 Mixtures**



Component	CAS Number	EC Number	%Content	Classification of Labeling	M-Factor
Alkylated aromatic	Trade Secret	Trade Secret	>50%	Skin Irrit. 2A – H315	0
Substituted aromatic	Trade Secret	Trade Secret	<50%	Skin Irrit. 2A – H315	0

M-Factor determinations are in accordance with UN GHS, sixth revised edition (2015).

See SECTION 16 for full text of the toxicity categories and H-statements listed in this section.

**Indicative occupational exposure limit values**

No data available

---

## **SECTION 4. FIRST AID MEASURES**

### **4.1 Description of first aid measures**

**Eye contact**

Upon accidental eye exposure, wash the eyes promptly with water for at least 20 minutes. If wearing contact lenses, remove them if safe to do so, and continue washing. Get medical attention immediately.

**Ingestion**

If swallowed, do not induce vomiting. Rinse mouth out with water. Get medical attention immediately.

**Inhalation**

If respiratory irritation, dizziness, or nausea occurs, move to fresh air and keep at rest in a comfortable position for breathing. If symptoms persist or unconsciousness occurs, seek immediate medical assistance.

**Skin contact**

Wash skin thoroughly with mild soap and plenty of water for at least 20 minutes. If irritation develops, seek medical advice.

**Note to physicians**

Treat symptomatically.

### **4.2 Most important symptoms and effects, both acute and delayed**

**Acute symptoms**

**Eye exposure symptoms**

Direct eye exposure may lead to redness and lacrimation (crying tears).

**Ingestion symptoms**

Small amounts may cause nausea. Large amounts may lead to abdominal obstruction (cramps), constipation or diarrhea.

**Inhalation symptoms**

May cause irritation of the nose, throat, and lungs.

**Skin exposure symptoms**

Short-term exposure is not expected to cause irritation.

**Delayed symptoms**

**Eye exposure symptoms**

None expected, however seek medical attention if irritation persists.

**Ingestion symptoms**

None expected, however seek medical attention if abdominal obstruction, constipation or diarrhea persists.

**Inhalation symptoms**

None expected, however seek medical attention if respiratory irritation persists.

**Skin exposure symptoms**

Repeated exposure may lead to irritation. If rash develops, seek medical attention.



#### **4.3 Indication of any immediate medical attention and special treatment needed**

Suggestions for clinical testing and medical monitoring for delayed effects are not known. Use first aid when applicable, and seek guidance from a medical physician for specific treatment.

---

### **SECTION 5. FIREFIGHTING MEASURES**

#### **5.1 Extinguishing media**

Suitable extinguishing media includes alcohol-resistant foam, carbon dioxide, dry chemical or water fog.

#### **5.2 Special hazards arising from the substance or mixture**

No data is available.

#### **5.3 Advice for firefighters**

##### **Fire-Fighting Equipment**

Firefighter should wear normal protective equipment (full bunker gear) and positive-pressure contained breathing apparatus. Water can be used to cool fire-exposed containers, to protect personnel and to disperse vapors and spills. Water runoff can cause environmental damage. Dike and collect water used to fight fires.

##### **Special Fire-Fighting Procedures**

Use water spray to cool fire-exposed containers and structures. If a rail or tank truck is involved in a fire, isolate for 800 meters (0.5 mile) in all directions. Shut off fuel to fire if it is possible to do so without hazard. If this is impossible, withdraw from the area and let the fire burn out under controlled conditions. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tank due to fire.

---

### **SECTION 6. ACCIDENTAL RELEASE MEASURES**

#### **6.1 Personal precautions, protective equipment and emergency procedures**

##### **For non-emergency personnel**

Wear personal protective equipment (PPE). Eliminate sources of ignition, if safe to do so. Avoid breathing vapors or mist. Evacuate to designated safe areas.

##### **For emergency responders**

If possible, move individual to safe area, and treat symptomatically.

#### **6.2 Environmental precautions**

Contain spill, if safe to do so. Prevent from entering sewers or drains.

#### **6.3 Methods and material for containment and cleaning up**

Use oil absorbent material to soak up product on the ground. Should this product enter sewers or drains, it should be pumped out into an open vessel. The recovered material should be discarded as hazardous waste.

#### **6.4 Reference to other sections**

If appropriate, refer to SECTION 8 and SECTION 13 for additional information.

---

### **SECTION 7. HANDLING AND STORAGE**

#### **7.1 Precautions for safe handling**

Use personal protective equipment (PPE) when handling this product. Smoking, eating and drinking should be prohibited in the application area.

#### **7.2 Conditions for safe storage, including any incompatibilities**

Do not store in open or unlabeled containers. Keep container tightly closed in a dry and well-ventilated place.



**7.3 Specific end use(s)**

Recommended for PET production, Synthetic Fiber plants and many other applications that require a high temperature heat transfer fluid.

**SECTION 8.**

**8.1 Control parameters**

**Occupational exposure limits**

No data available

**Biological exposure limits**

None established for any of the disclosed components.

**8.2 Exposure controls**

**Appropriate engineering controls**

Practice general industrial hygiene. Do not eat, drink or smoke near product. Wash hands after handling. Remove clothing and wash separate from other laundry.

**Personal protective equipment (PPE)**

**Eye/face protection**

Safety glasses, chemical safety goggles and/or face shields are recommended when handling this product.

**Skin protection**

For extended handling, wear oil resistant gloves such as neoprene. Nitrile gloves may be appropriate for short handling periods use. Contact a government approved or accredited manufacturer for specific recommendations.

**Other protections**

Wear protective clothing ensuring minimal skin exposure. Protective clothing should be chemically impervious to oils and other solvents.

**Respiratory protection**

Use with adequate ventilation. Avoid breathing vapor. If heated and ventilation is inadequate, use NIOSH certified respirator, which will protect against organic vapor.

**Environmental exposure controls**

Do not allow product to reach ground water, water course, or sewage systems. Stop leaks, if safe to do so. Contain spills with absorbent or adsorbent materials.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

**9.1 Information on basic physical and chemical properties**

Appearance:	Water white to straw yellow, clear liquid
Odor:	Mild aromatic
Odor threshold:	Not determined
Auto-ignition temperature:	Not determined
Decomposition temperature:	Not determined
Evaporation Rate:	Not determined
Explosive properties:	Not determined
Flammability (solid, gas):	Non-flammable
Lower flammability limit:	Not available
Upper flammability limit:	Not available
Flash point Cleveland Open Cup (ASTM D92):	≥126°C (260°F)



Flash point Pensky-Martens (ASTM D93):	≥118°C (245F)
Normal boiling point:	>240°C (464°F) – 400°C (752°F)
Melting point/freezing point:	Not determined
Oxidizing properties:	Not determined
Partition coefficient (n-octanol/water), Log P <sub>ow</sub> :	4.55
pH:	Not applicable
Relative density (ASTM D1298) 15.6°C/15.6°C (60°F/60°F):	0.99 – 1.1
Solubility in water:	Insoluble
Vapor density (air = 1):	6.5
Vapor pressure:	0.00 mmHg at 25°C (77°F)
Viscosity (ASTM D445):	3 – 5 mm <sup>2</sup> /s (cSt) at 40°C (104°F)

## 9.2 Other information

No further information is available.

## SECTION 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

Non-reactive in its original state.

### 10.2 Chemical stability

Stable in its original state.

### 10.3 Possibility of hazardous reactions

Does not occur.

### 10.4 Conditions to avoid

Oxidizing materials

### 10.5 Incompatible materials

Keep away from strong oxidizing or reducing agents.

### 10.6 Hazardous decomposition products

Decomposition of this product under fire conditions may produce carbon oxides, phenols, and other decomposition products.

## SECTION 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

Acute toxicity	Method	Species	Result
Alkylated aromatic	Dermal	Rat	LD <sub>50</sub> > 2000 mg/kg body-weight
	Inhalation	Rat	LC <sub>50</sub> = 3 mg/L
	Oral	Rat	LD <sub>50</sub> > 2000 mg/kg body-weight
Substituted aromatic	--	--	No data available

Aspiration hazard	Result
Alkylated aromatic	LC <sub>50</sub> = 3 mg/L
Substituted aromatic	No data available

Carcinogenicity	Result
Alkylated aromatic	Not a known carcinogen by IARC, NTP or OSHA
Substituted aromatic	Not a known carcinogen by IARC, NTP or OSHA



Eye damage / irritation	Test Method	Species	Results
Alkylated aromatic	<i>Read across</i>	Rabbit	Not irritating
Substituted aromatic	--	--	No data available

Germ cell mutagenicity	Test Method	Species	Results
Alkylated aromatic	OECD 471	<i>S. typhimurium</i>	Not mutagenic
Substituted aromatic	--	--	No data available

Reproductive toxicity	Test Method	Species	Results
Alkylated aromatic	<i>Read across</i>	Rat	Non-toxic to reproduction
Substituted aromatic	--	--	No data available

Respiratory sensitization	Results
Alkylated aromatic	No data available
Diphenyl oxide	No data available

Skin sensitization	Test Method	Species	Results
Alkylated aromatic	OECD 406	Guinea pig	Not sensitizing
Substituted aromatic	--	--	No data available

Skin corrosion/irritation	Test Method	Species	Results
Alkylated aromatic	OECD 404	Rabbit	Irritating
Substituted aromatic	--	--	No data available

**Specific target organ toxicity – repeated exposure (STOT-RE)**  
No data available

**Specific target organ toxicity – single exposure (STOT-SE)**  
No data available

## 11.2 Other information

See SECTION 16 for toxicity references.

---

## SECTION 12. ECOLOGICAL INFORMATION

### 12.1 Toxicity

Aquatic Toxicity	Test Method	Species	Results
Alkylated aromatic	<i>Read across</i>	<i>Daphnia sp.</i>	NOEC > 0.15 mg/L after 48 hours
Substituted	--	--	No data available

**Terrestrial Toxicity**  
No data available

### 12.2 Persistence and degradability

Biodegradation	Test Method	Results
Alkylated aromatic	--	Not readily biodegradable
Substituted aromatic	--	No data available

### 12.3 Bioaccumulative potential

Bioconcentration Factor (BCF)	Results
Alkylated aromatic	BCF = 580
Substituted aromatic	No data available



**Partition Coefficient n-octanol / water (Log K<sub>ow</sub>)**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

Chemical	Results
Alkylated aromatic	This substance is not PBT / vPvB.
Substituted aromatic	Chemical assessment has not been conducted.

**12.6 Other adverse effects**

No further information is available

---

**SECTION 13. DISPOSAL CONSIDERATIONS**

**13.1 Waste treatment methods**

This unused material, when discarded or disposed of, is not specifically listed as a hazardous waste in Federal regulations; however, it could be considered hazardous if it meets U.S. EPA (40 CFR Subpart C) criteria for being toxic, corrosive, ignitable, or reactive. This material could also become hazardous waste if it is mixed with or meets a listed hazardous waste. If it is a hazardous waste, regulations in 40 CFR 262-266, 268, 270, and 279 may apply.

---

**SECTION 14. TRANSPORTATION INFORMATION**

**United States Department of Transportation (DOT)**

Not regulated

**Canada Transport - Transportation of Dangerous Goods (TDG)**

Not regulated

**International Carriage of Dangerous Goods by Inland Waterways (AND)**

Not regulated

**International Carriage of Dangerous Goods by Rail (RID)**

Not regulated

**International Carriage of Dangerous Goods by Road (ADR)**

Not regulated

**International Civil Aviation Organization (ICAO)**

Not regulated

**International Maritime Dangerous Goods Code (IMDG Code)**

Not regulated

---

**SECTION 15. REGULATORY INFORMATION**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

**Australia Inventory (AICS)**

All the ingredients are listed.





**California Proposition 65**

This product does not contain any chemicals known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

**Canadian Domestic Substances List/Non-Domestic Substances List (DSL/NDSL)**

All the ingredients are listed.

**China Inventory of Existing Chemical Substances (IECSC)**

All the ingredients are listed.

**Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Reportable Quantity**

This product is not reportable under 40 CFR Part 302.4.

**International Agency for Research on Cancer (IARC)**

None of the ingredients are listed.

**Japan Existing and New Chemical Substances (ENCS)**

All the ingredients are listed.

**Korean Existing and Evaluated Chemical Substances (KECL)**

All the ingredients are listed.

**Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List**

This product contains 27.0% Alkylated aromatic, and it is cited in the Pennsylvania Hazardous Substance List and/or the Pennsylvania Environmental Substance List.

**Philippines Inventory of Chemicals and Chemical Substances (PICCS)**

All the ingredients are listed.

**SARA Title III Section 302 Extremely Hazardous Substances (40 CFR Part 355)**

This product is not regulated under Section 302 of SARA and 40 CFR Part 355.

**SARA Title III Section 313 (40 CFR Part 372)**

This product is not regulated under Section 313 of SARA and 40 CFR Part 372.

**SARA Title III Sections 311/312 Hazardous Categorization (40 CFR Part 370)**

Hazardous categories for this product are:

Acute = No      Chronic = No      Fire = No      Pressure = No      Reactive = No

**United States Toxic Substances Control Act (TSCA)**

All the ingredients are listed.

**15.2 Chemical safety assessment**

A Chemical Safety Assessment has not been conducted.

---

**SECTION 16.**

Safety Data Sheet Creation Date: 1 May 2006  
Safety Data Sheet Revision Date: 8 October 2018  
Revision Number: 5.0

THIS INFORMATION RELATES TO THE SPECIFIC MATERIAL DESIGNATED AND MAY NOT BE VALID FOR SUCH MATERIAL USED IN COMBINATION WITH ANY OTHER MATERIALS OR IN ANY PARTICULAR PROCESS OR FOR ANY PARTICULAR PURPOSE. SUCH INFORMATION STATED IS TO THE BEST OF RADCO'S KNOWLEDGE AND BELIEF, ACCURATE AND RELIABLE AS OF THE DATE COMPILED. HOWEVER, NO REPRESENTATION, WARRANTY OR GUARANTEE IS MADE TO ITS ACCURACY, RELIABILITY, OR COMPLETENESS, PURCHASERS, USERS AND DISTRIBUTORS ARE NOT RELYING ON ANY PROMISE, REPRESENTATION, OR RECOMMENDATION MADE BY RADCO, AND RADCO DOES NOT ACCEPT LIABILITY FOR ANY LOSS OR DAMAGE THAT MAY OCCUR



**SAFETY DATA SHEET**  
**XCELTHERM® FF FLUSH FLUID**

Issue Date: 1 May 2006  
Revision Date: 8 October 2018  
Revision: 5.0

FROM THE USE OF THIS INFORMATION. FINAL DETERMINATION OF SUITABILITY OF ANY MATERIAL IS THE SOLE RESPONSIBILITY OF THE USER. ALL MATERIAL SHOULD BE USED WITH CAUTION TO GUARD AGAINST UNKNOWN HAZARDS. ALTHOUGH CERTAIN HAZARDS ARE DESCRIBED HEREIN, RADCO DOES NOT GUARANTEE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

XCELTHERM® is a registered trademark of Radco Industries, Inc.

**Definitions**

EC number	European Community number
EU	European Union
IARC	International Agency for Research on Cancer
HMIS	Hazardous Materials Identification System
LC <sub>50</sub>	Lethal concentration that causes 50% death in test population.
NOAEL	No observed adverse effect level
NTP	National Toxicology Program, United States Department of Health and Human Services
LD <sub>50</sub>	Lethal dose that causes 50% death in test population.
NFPA	National Fire Protection Association
OECD	Organisation for Economic Co-operation and Development
OECD 404	OECD Guideline 404: Acute Dermal Irritation/Corrosion
OECD 471	OECD Guideline 471: Bacterial Reverse Mutation Test
OSHA	United States Department of Labor Occupational Safety and Health Administration
PBT	Persistence Bioaccumulation and Toxicity